



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBEM632V3008102-5

Job Sheet 181709



Part No: RBEM632V3008102-5

Job Qty: 3 ea

Part Name: Body



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 8/17/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG RBEM632V3008102 Rev. C IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	
90	Start up Operation	3 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Machining-4	
120	Mori Seiki	3 pcs	8/17/18	8/17/18	0.00	1.50	MORI NLX	
130	QC	3 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Machining-5	
160	QC	3 pcs	8/17/18	8/17/18	0.00	0.00	QC8 Machining-5	
270	Packaging	3 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-2	
280	QC21-SA	3 Ea	8/17/18	8/17/18	0.00	0.00	QC21	

Part Op 120 - 1-Machine as per folio FC156 FOLIO REV: AA DWG REV: C 2-Deburr 3-Cut blanks to

Descriptions: 4.11"

160 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

270 - Identify and Stock

18-01-13
28
28
JAN 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R4.000	304 SS Round Bar 4.000"	1.0275 ft (.3425 ea)	90-Start up Operation	S 066896

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R4.000	1	1	0

Part Specifications



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142082



Part: RBEM632V3008102-5

Job No: 181709

Serial No/Batch: S142082

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 01/04/19

Plex 8/7/18 9:19 AM dart.leroux.jason

DART AEROSPACE LTD	Work Order:	181 709
Description: Body	Part Number:	
Inspection Dwg: RBEN632U500R102-5 Rev: C		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: 	Checked by: 	QC Inspector:
Date: 19-01-23	Date: 19-01-23	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

FC 156 M304R4.00

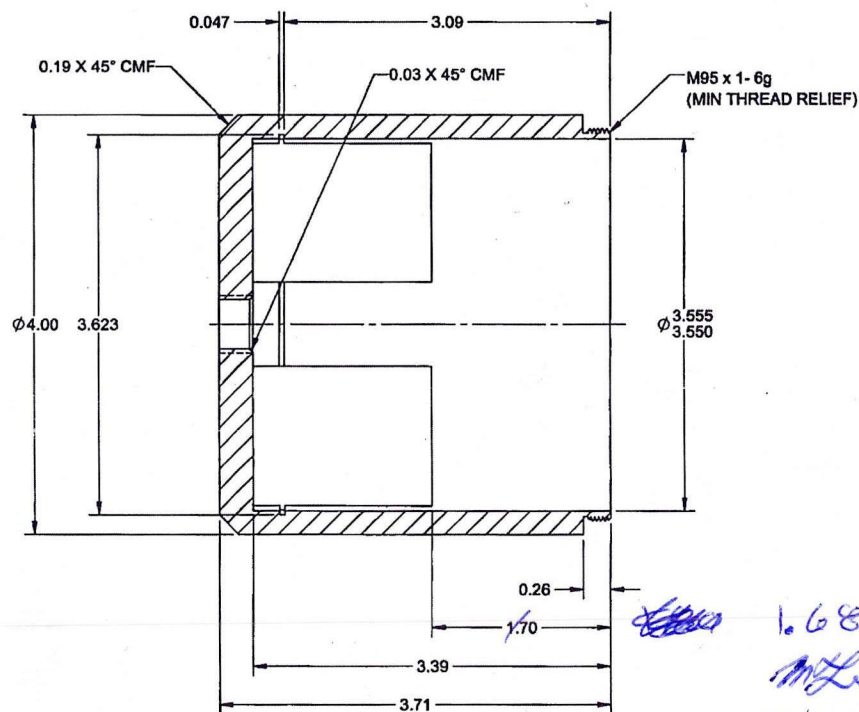
M14X2.0 - 6H
THRU

R0.79
4 PL

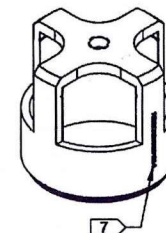
0.81
4 PL
SYM

0.79
ML
JAN 3/19

RBEM632V3008102-5 BODY



SECTION A-A



NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	TOOL PART #	REV. C
MFG. APPR.	DP	RBEM632V3008102	SHEET 6 OF 13
APPROVED	ML	TITLE	SCALE
		OUTPUT FLANGE SEAL EXCHANGE	NTS
DATE 6/6/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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